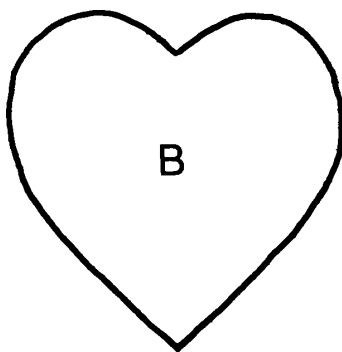


**Spectrum
Glass**

**Pattern of the
Month**

**Spectrum Glass
Color Suggestions**

- A. 891-81s Champagne wispy
- B. 359-1s Red/White wispy
- C. Clear window glass, 1/8" thick
Heart is overlaid.



Instructions:

1. Cut one piece of glass for each pattern piece except "C", cut two.
2. Foil one piece "C", and all pieces "A" and "B" with 3/16" copper foil. Outer edges of pieces "A" can be left unfoiled.
3. Assemble foiled piece "C" and all pieces "A" over pattern and tack solder together. Do not tack closer than 1/4" from outer corners of frame.
4. Cut size 1/8" U-channel zinc to fit outer borders of frame (5" x 6") and attach with solder. Tin all seams and edges, including zinc borders.
5. To create a channel for picture installation, use three pieces of zinc (1/8"U) cut to fit along the sides and bottom of piece "C", on the back side of the frame. Place the zinc strips on their sides (so that their open channels face inward) and solder them carefully to the borders of piece "C". Together they should form a channel into which you can slide the remaining, unfoiled, piece "C". (When the project is completed your picture will sandwich comfortably between the two clear glass pieces, and can be easily removed.)
6. Solder any unfinished seams and place heart "B" in lower left corner as shown in photo, tacking where it crosses solder lines.
7. Hanging rings can be installed on back side if desired.